

Electrical Equipment Maintenance Frequencies - Based on CSA Z463-18 Guideline on Maintenance of Electrical Systems

Table M.1												
Switchgear, metal-enclosed bus, outdoor bus, and overhead lines												
Legend: x = a test or inspection should be performed y = factory testing should be performed - = factory testing not required n/s = not specified; testing frequency is at the discretion of user n/a = not applicable a/n = as needed	enciosed	bus, out	door bus,	and ove	rnead IIn	es						
	Type of equipment — Tests to be performed								Maintenance priority level, months			
Maintenance activities	Switchgear and Switchboard as semblies	Arc-resistant switchgear	SF6-insulated Switchgear	Medium-voltage motor control centres	Outdoor bus	Metal-enclosed busyways	Low-voltage motor control centres	Outdoor bus structures	Minimal Frequency	Good electrical practice	Optimized program for critical or severe-duty applications	Factory testing
Verify that the environment is clean, dry, and non-corrosive	Х	Х	Х	Х	Х	Х	Х	Х				
Inspect the physical condition of the equipment	X	X	X	X	X	X	X	X	36	24	12	_
Check annunciation and component status	X	X	X	X			X		1	1	1	-
eneck annualities and component status									_	_	-	
Ensure that all control and indicating devices are operational and clearly labelled	Х	х	Х	Х	Х	Х	х	х	12	12	12	-
Clean power component cells	Х	Х		Х			Х			12	12	-
Function test interlocks and control devices	Х	Х	Х	Х	Х		Х	Х	36	24	12	-
Function test all switching devices	Х	Х	Х	Х	Х		Х	Х	36	24	12	-
Inspect and clean control cabinets	Х	Х	Х	Х			Х	Х	36	36	12	-
Check insulating gas pressure			Х						2	2	2	-
Check insulating gas leakage detection			X						36	36	36	-
Check online monitors and gauges for gas-insulated												
switchgear (GIS)			х						2	2	2	_
Inspect and function test cameras in GIS compartments			X						36	36	36	-
Verify shutter and barrier operation	Х	Х		Х			Х		36	24	12	_
Inspect equipment bonding	Х	X	Х	Х	Х	Х	X	Х	60	36	24	_
Inspect vents and filters	Х			Х			X		12	12	12	_
Ensure that all bolts are in place and properly torqued	Х	Х	Х	Х	Х	Х	X	Х	36	24	12	-
Inspect instrument transformers	X	X		X			X	X	36	24	12	_
Verify the operation of space heaters	X	X		X			X		24	12	12	_
components			Х						72	72	72	Υ
	.,		^								1	
Clean and lubricate racking mechanisms, shutter mechanisms, and drawers	Х	Х		Х		Х	Х	Х	12	12	12	-
Monitor equipment loading and ensure that it is within equipment ratings	Χ	Х	Х	Х	Х	Х	Х	Х	12	12	12	-
Requiring specialized training, equipment, and safety precautions	1	1				1	1	ı	1	1	ı	1
Clean and inspect insulators	Х	Х		Х	Х		Х	Х	36	24	24	-
Insulation resistance test	X	X	X	X				<u> </u>	-	-	36	-
Dielectric withstand test	X	X	X	X		Х	X	Х	36	24	12	-
Perform a ground resistance or bonding check	X	X	Х	X	Х	X	X	X	60	36	24	-
Verify connection bus torque	Х	X	Х	Х	Х	Х	Х	Х	36	24	24	-
Function test plenum air handling systems	1	X						<u> </u>	24	12	12	-
Contact resistance test of main bus assemblies	X	X	X	X	X	X	X	X	36	24	12	-
Contact resistance test of ground bus	Х	Х	Х	X	X	X	X	X	34	24	12	-
Perform thermographic survey	X			X	Х	Х	X	X	24	12	12	-
Verify instrument transformers	Х	Х	Х	Х			Х	X	36	24	12	-
Power factor test					Х			Х	36	24	12	-
Sample and analyze gas			Х					Х	36	24	12	-
Perform short-circuit analysis and ensure that gear is adequately rated	Х	Х	Х	Х	Х	Х	Х	Х	60	60	60	-
Ensure that arc flash labelling is in place and up to date	Х	Х	Х	Χ	Х	Х	Х	Х	60	60	60	-
Test relays, meters, instrument transformers, breakers, surge arresters, etc., in			,,	.,	,,	,,			*	*	*	
accordance with the appropriate section of this Guideline	Χ	X	X	Χ	X	Х	Х	Х	*	*	*	

⁽¹⁾ Prior to testing ensure that all requirements for safe access to the equipment are met [e.g., permits, safety hazard and risk analysis]

⁽²⁾ The information shown above is based on: CSA Z463-18 Guideline on Maintenance of Electrical Systems and is not necessarily identical to the source.